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# Product Specification

Part Name: 19.3 inch TFT DISPLAY MODULE

Customer Part ID:

Topovision Part ID: TVT1930A1-I

Ver: A

Customer:
Approved by

From: Topovision Technology Co., Ltd.
Approved by

Notes:

1. Please contact Topovision Technology Co., Ltd. before assigning your product based on this module specification
2. The information contained herein is presented merely to indicate the characteristics and performance of our products. No responsibility is assumed by Topovision Technology Co., Ltd. for any intellectual property claims or other problems that may result from application based on the module described herein.



## 2.General Description

NO	Item	Specification	Unit
1	Unit	19.3"	inch
2	Display Resolution	1920*450	pixel
3	Display Mode	Normally Black	-
4	Number of Colors	16.7M	-
5	LCM Module size	502.2*136.8*15.8D	mm
6	Panel Active Area	477*112	mm
7	Pixel Pitch	248.25 (per one triad) × 248.25	mm
8	LCM Driver	-	-
9	Light Source	White LED	-
10	LCM Interface	LVDS	bit
11	Contrast Ratio	1200:1	-
12	Color Gamut	72% NTSC	-

## 2.3 Optical Characteristics

The optical characteristics are measured on the following test condition.

### Test Condition:

1. Equipment setup: Please refer to **Note 2-2**.
2. Panel Lighting time: 30 minutes
3. VDD=5.0V, Fv=60Hz, Is=65mA, Ta=25°C

Symbol	Description		Min	Typ.	Max	Unit	Remark
CR	Contrast Ratio (Center of screen)		2000	3000	-	-	Note 2-3 Base on AUO LED Backlight
$\theta_R$	Horizontal Viewing Angle (CR=10)	Right	75	89	-	[degree]	Note 2-4 By SR-3
$\theta_L$		Left	75	89	-		
$\Phi_H$	Vertical Viewing Angle (CR=10)	Up	75	85	-		
$\Phi_L$		Down	75	85	-		
$\theta_R$	Horizontal Viewing Angle (CR=5)	Right	75	89	-		
$\theta_L$		Left	75	89	-		
$\Phi_H$	Vertical Viewing Angle (CR=5)	Up	75	89	-		
$\Phi_L$		Down	75	89	-		
$T_R$	Response Time	Rising Time	-	13	28	[msec]	Note 2-5 By TRD-100
$T_F$		Falling Time	-	5	8		
-		Rising + Falling	-	18	36		
$R_x$	Color Coordinates (CIE 1931)	Red x	0.622	0.652	0.682		Base on C light
$R_y$		Red y	0.305	0.335	0.365		
$G_x$		Green x	0.291	0.321	0.351		
$G_y$		Green y	0.595	0.625	0.655		
$B_x$		Blue x	0.123	0.153	0.183		
$B_y$		Blue y	0.037	0.067	0.097		
$W_x$		White x	0.283	0.313	0.343		
$W_y$		White y	0.299	0.329	0.359		
CT	Crosstalk		-	-	2.0	[%]	Note 2-6 By SR-3
$F_{dB}$	Flicker (Center of screen)		-	-	-20	[dB]	Note 2-7 By SR-3

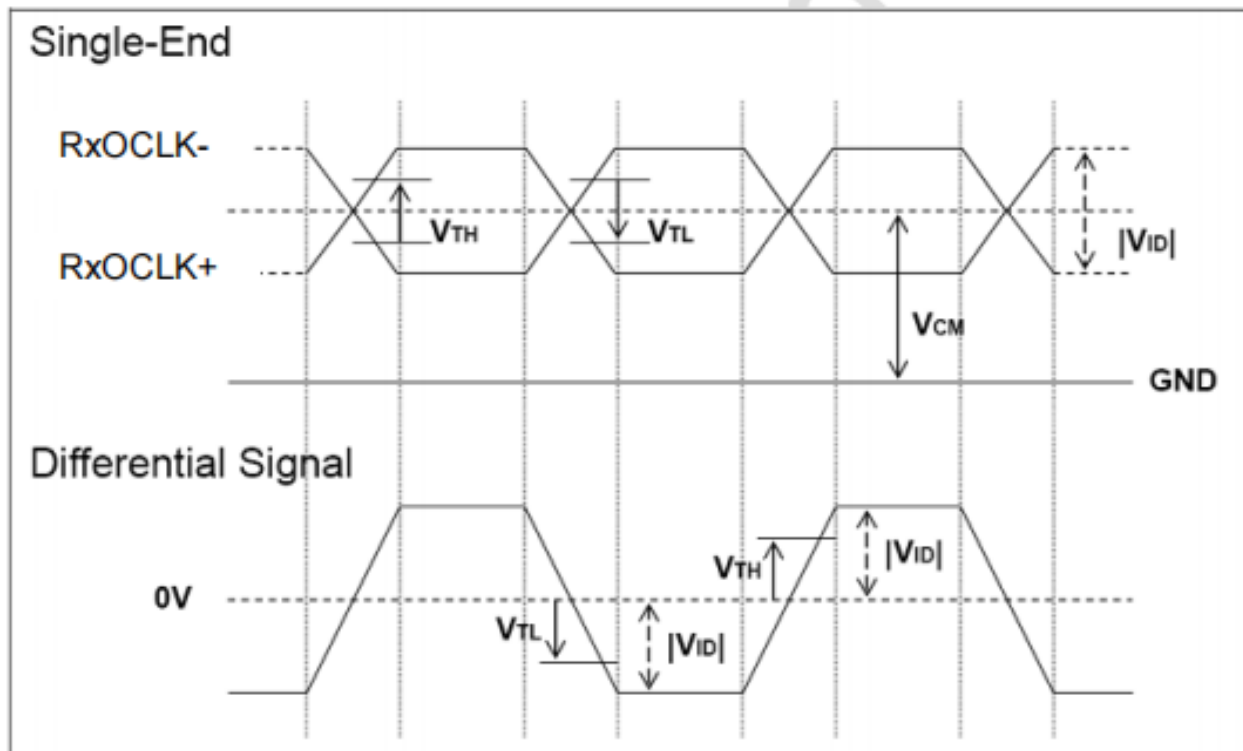
### 3.4.4 LVDS Specification

#### a. DC Characteristics:

Symbol	Description	Min	Typ	Max	Units	Condition
$V_{TH}$	LVDS Differential Input High Threshold	-	-	+100	[mV]	$V_{CM} = 1.2V$
$V_{TL}$	LVDS Differential Input Low Threshold	-100	-	-	[mV]	$V_{CM} = 1.2V$
$ V_{ID} $	LVDS Differential Input Voltage	100	-	600	[mV]	
$V_{CM}$	LVDS Common Mode Voltage	+1.0	+1.2	+1.5	[V]	$V_{TH} - V_{TL} = 200mV$

#### LVDS Signal Waveform:

Use RxOCLK- & RxOCLK+ as example.



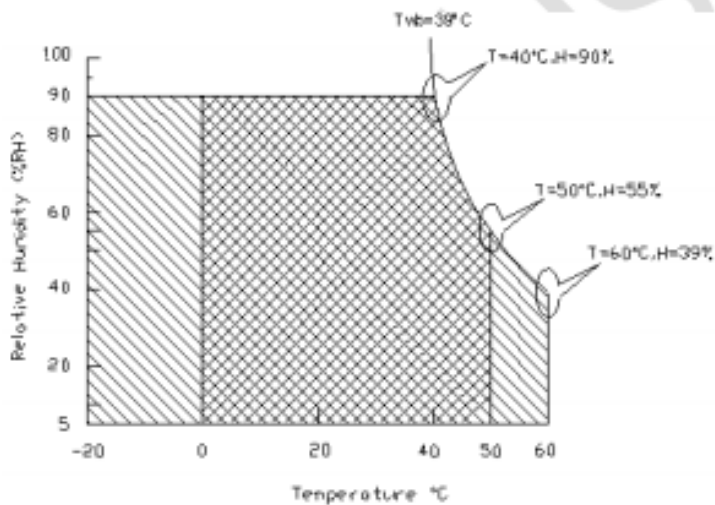
## 2.2 Absolute Maximum Rating of Environment

Permanent damage may occur if exceeding the following maximum rating.

Symbol	Description	Min.	Max.	Unit	Remark
TOP	Operating Temperature	0	+50	[°C]	<b>Note 2-1</b>
TGS	Glass surface temperature (operation)	0	+65	[°C]	<b>Note 2-1</b> Function judged only
HOP	Operation Humidity	5	90	[%RH]	<b>Note 2-1</b>
TST	Storage Temperature	-20	+60	[°C]	
HST	Storage Humidity	5	90	[%RH]	

**Note 2-1:** Temperature and relative humidity range are shown as the below figure.

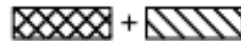
1. 90% RH Max (  $T_a \leq 39^\circ\text{C}$  )
2. Max wet-bulb temperature at  $39^\circ\text{C}$  or less. (  $T_a \leq 39^\circ\text{C}$  )
3. No condensation



Operating Range



Storage Range



## 2.3 Optical Characteristics

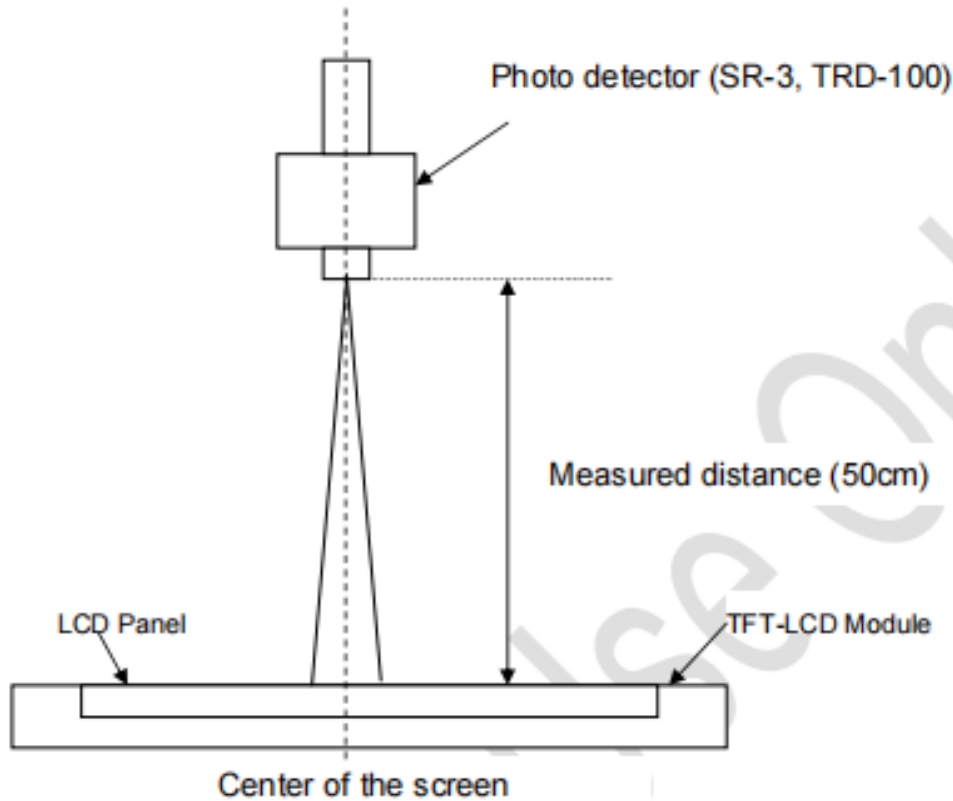
The optical characteristics are measured on the following test condition.

### Test Condition:

1. Equipment setup: Please refer to **Note 2-2**.
2. Panel Lighting time: 30 minutes
3. VDD=5.0V, Fv=60Hz, Is=65mA, Ta=25°C

Symbol	Description		Min	Typ.	Max	Unit	Remark
CR	Contrast Ratio (Center of screen)		2000	3000	-	-	Note 2-3 Base on AUO LED Backlight
$\theta_R$	Horizontal Viewing Angle (CR=10)	Right	75	89	-	[degree]	<b>Note 2-4</b> By SR-3
$\theta_L$		Left	75	89	-		
$\Phi_H$	Vertical Viewing Angle (CR=10)	Up	75	85	-		
$\Phi_L$		Down	75	85	-		
$\theta_R$	Horizontal Viewing Angle (CR=5)	Right	75	89	-		
$\theta_L$		Left	75	89	-		
$\Phi_H$	Vertical Viewing Angle (CR=5)	Up	75	89	-		
$\Phi_L$		Down	75	89	-		
$T_R$	Response Time	Rising Time	-	13	28	[msec]	<b>Note 2-5</b> By TRD-100
$T_F$		Falling Time	-	5	8		
-		Rising + Falling	-	18	36		
$R_x$	Color Coordinates (CIE 1931)	Red x	0.622	0.652	0.682	Base on C light	
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$B_y$		Blue y	0.037	0.067	0.097		
$W_x$		White x	0.283	0.313	0.343		
$W_y$		White y	0.299	0.329	0.359		
CT		Crosstalk		-	-		2.0
$F_{dB}$	Flicker (Center of screen)		-	-	-20	[dB]	<b>Note 2-7</b> By SR-3

**Note 2-2:** Equipment setup :



**Note 2-3:** Contrast Ratio Measurement

**Definition:**

$$\text{Contrast Ratio} = \frac{\text{Luminance of White pattern}}{\text{Luminance of Black pattern}}$$

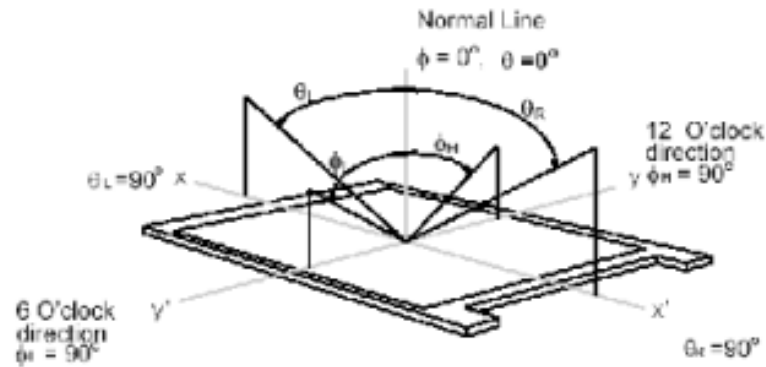
- a. Measured position: Center of screen (P5) & perpendicular to the screen ( $\theta = \Phi = 0^\circ$ )

**Note 2-4:** Viewing angle measurement

**Definition:** The angle at which the contrast ratio is greater than 10 & 5 .

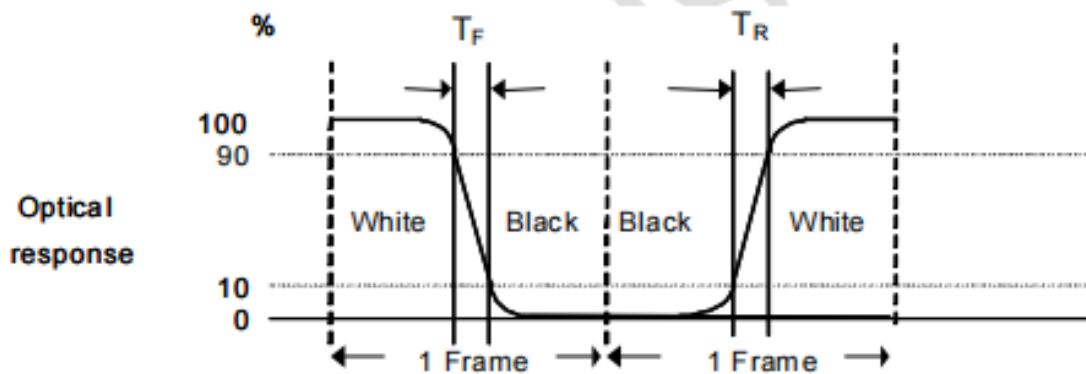
- a. Horizontal view angle: Divide to left & right ( $\theta_L$  &  $\theta_R$ )  
 Vertical view angle: Divide to up & down ( $\Phi_H$  &  $\Phi_L$ )

Vertical view angle: Divide to up & down ( $\Phi_H$  &  $\Phi_L$ )



**Note 2-5: Response measurement**

The output signals of photo detector are measured when the input signals are changed from "Black" to "White" (rising time,  $T_R$ ), and from "White" to "Black" (falling time,  $T_F$ ), respectively. The response time is interval between the 10% and 90% of optical response. (*Black & White color definition: Please refer section 3.4.3*)



**Note 2-6: Crosstalk measurement**

**Definition:**

$$CT = \text{Max. } (CT_H, CT_V);$$

Where

a. Maximum Horizontal Crosstalk :

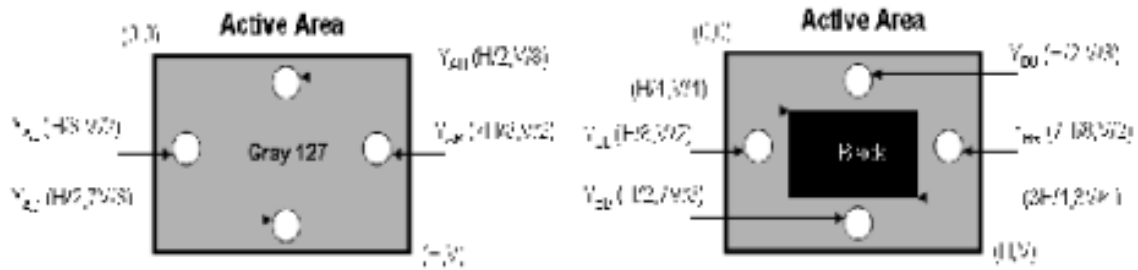
$$CT_H = \text{Max. } (|Y_{BL} - Y_{AL}| / Y_{AL} \times 100 \%, |Y_{BR} - Y_{AR}| / Y_{AR} \times 100 \%);$$

Maximum Vertical Crosstalk:

$$CT_V = \text{Max. } (|Y_{BU} - Y_{AU}| / Y_{AU} \times 100 \%, |Y_{BD} - Y_{AD}| / Y_{AD} \times 100 \%);$$

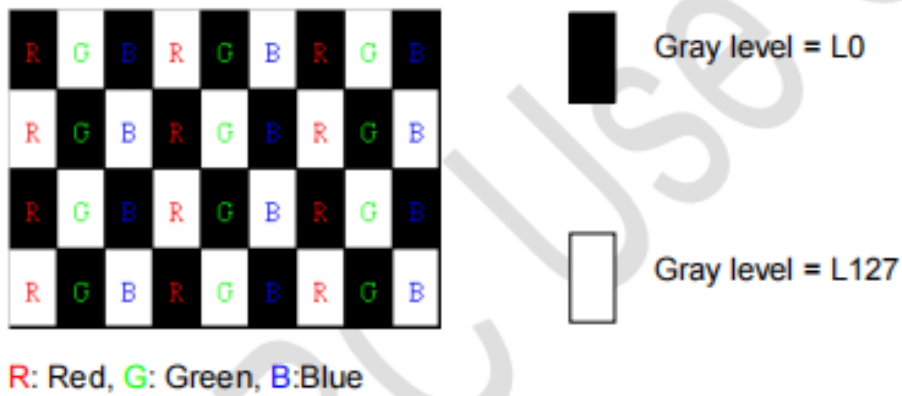
b.  $Y_{AU}, Y_{AD}, Y_{AL}, Y_{AR}$  = Luminance of measured location without Black pattern

$Y_{BU}, Y_{BD}, Y_{BL}, Y_{BR}$  = Luminance of measured location with Black pattern



**Note 2-7: Flicker measurement**

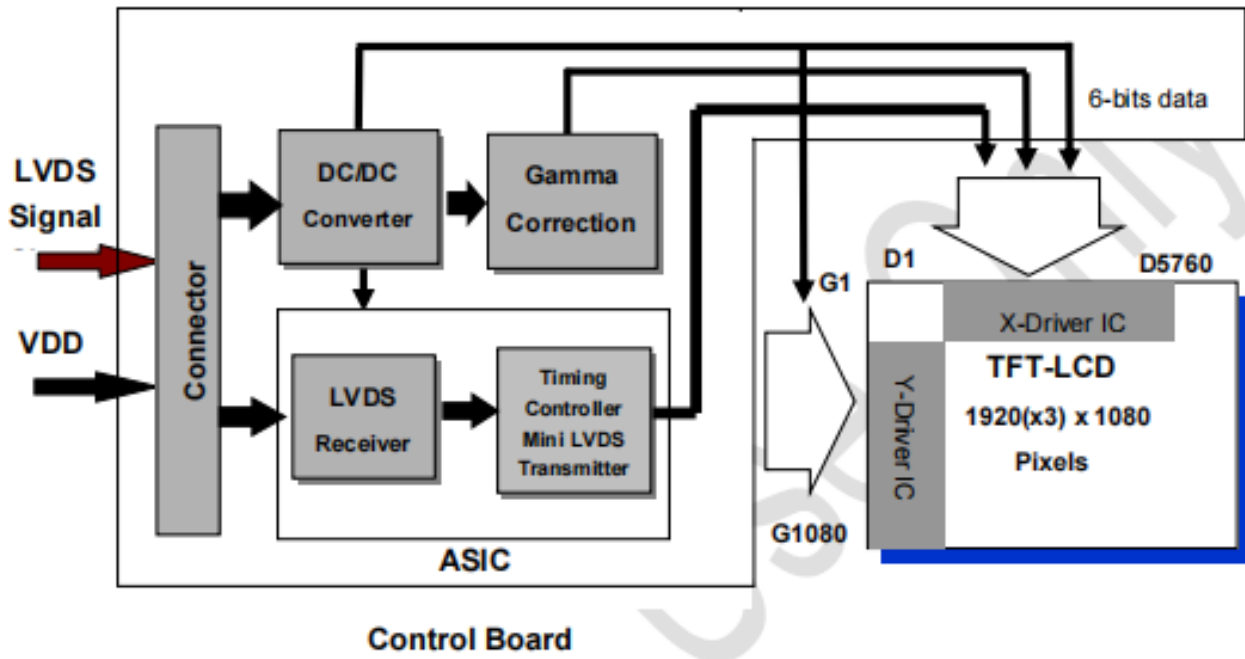
a. Test pattern: It is listed as following.



b. Measured position: Center of screen & perpendicular to the screen

### 3 TFT-LCD Module

#### 3.1 Block Diagram



### 3.2 Interface Connection

#### 3.2.1 Connector Type

TFT-LCD Connector	Manufacturer	P-TWO	STM
	Part Number	AL230F-A0G1D-P	MSCKT2407P30HB
Mating Connector	Manufacturer	JAE	
	Part Number	FI-X30HL (Locked Type)	

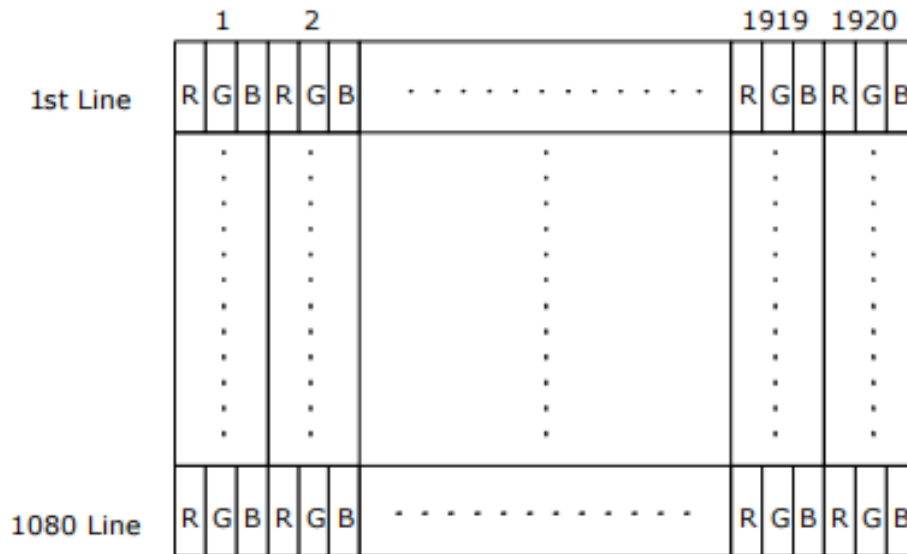
#### 3.2.2 Connector Pin Assignment

PIN #	Symbol	Description	Remark
1	RxO0-	Negative LVDS differential data input (Odd data)	
2	RxO0+	Positive LVDS differential data input (Odd data)	
3	RxO1-	Negative LVDS differential data input (Odd data)	
4	RxO1+	Positive LVDS differential data input (Odd data)	
5	RxO2-	Negative LVDS differential data input (Odd data)	
6	RxO2+	Positive LVDS differential data input (Odd data)	
7	GND	Ground	
8	RxOCLK-	Negative LVDS differential clock input (Odd clock)	
9	RxOCLK+	Positive LVDS differential clock input (Odd clock)	
10	RxO3-	Negative LVDS differential data input (Odd data)	
11	RxO3+	Positive LVDS differential data input (Odd data)	
12	RxE0-	Negative LVDS differential data input (Even data)	
13	RxE0+	Positive LVDS differential data input (Even data)	
14	GND	Ground	
15	RxE1-	Negative LVDS differential data input (Even data)	
16	RxE1+	Positive LVDS differential data input (Even data)	
17	GND	Ground	
18	RxE2-	Negative LVDS differential data input (Even data)	
19	RxE2+	Positive LVDS differential data input (Even data)	
20	RxECLK-	Negative LVDS differential clock input (Even clock)	
21	RxECLK+	Positive LVDS differential clock input (Even clock)	
22	RxE3-	Negative LVDS differential data input (Even data)	
23	RxE3+	Positive LVDS differential data input (Even data)	
24	GND	Ground	
25	NC	No connection (for AUO test only. Do not connect)	
26	NC	No connection (for AUO test only. Do not connect)	

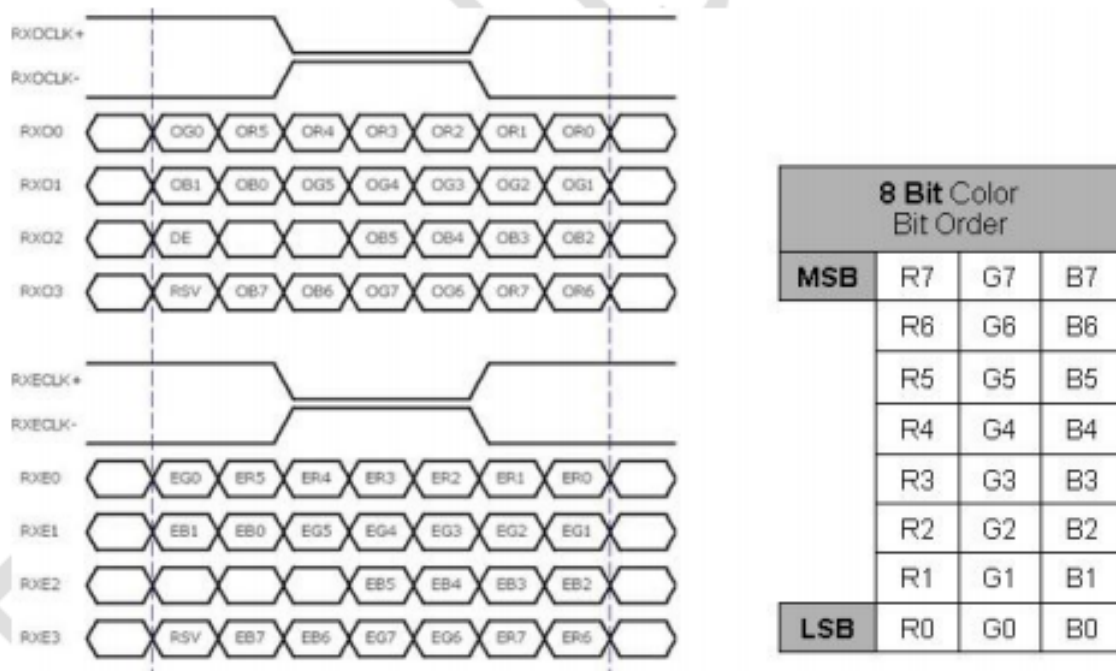


### 3.4 Signal Characteristics

#### 3.4.1 LCD Pixel Format



#### 3.4.2 LVDS Data Format



### 3.4.3 Color versus Input Data

The following table is for color versus input data (8bit). The higher the gray level, the brighter the color.

Color	Gray Level	Color Input Data																								Remark
		RED data (MSB:R7, LSB:R0)								GREEN data (MSB:G7, LSB:G0)								BLUE data (MSB:B7, LSB:B0)								
		R7	R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0	B7	B6	B5	B4	B3	B2	B1	B0	
Black	-	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
White	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
Gray 127	-	0	1	1	1	1	1	1	1	0	1	1	1	1	1	1	1	0	1	1	1	1	1	1	1	
Red	L0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	Black
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	
	L255	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
Green	L0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	Black
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	
	L255	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	
Blue	L0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	Black
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	
	L255	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	

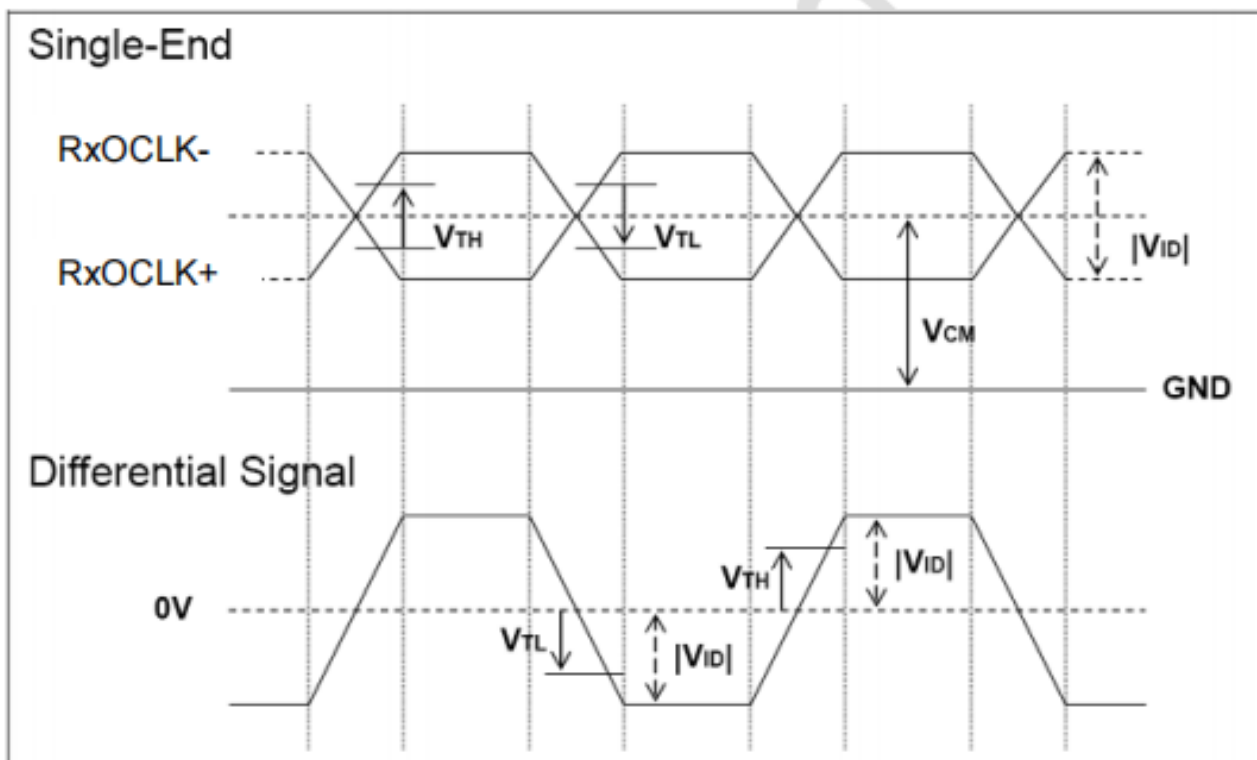
### 3.4.4 LVDS Specification

#### a. DC Characteristics:

Symbol	Description	Min	Typ	Max	Units	Condition
$V_{TH}$	LVDS Differential Input High Threshold	-	-	+100	[mV]	$V_{CM} = 1.2V$
$V_{TL}$	LVDS Differential Input Low Threshold	-100	-	-	[mV]	$V_{CM} = 1.2V$
$ V_{ID} $	LVDS Differential Input Voltage	100	-	600	[mV]	
$V_{CM}$	LVDS Common Mode Voltage	+1.0	+1.2	+1.5	[V]	$V_{TH} - V_{TL} = 200mV$

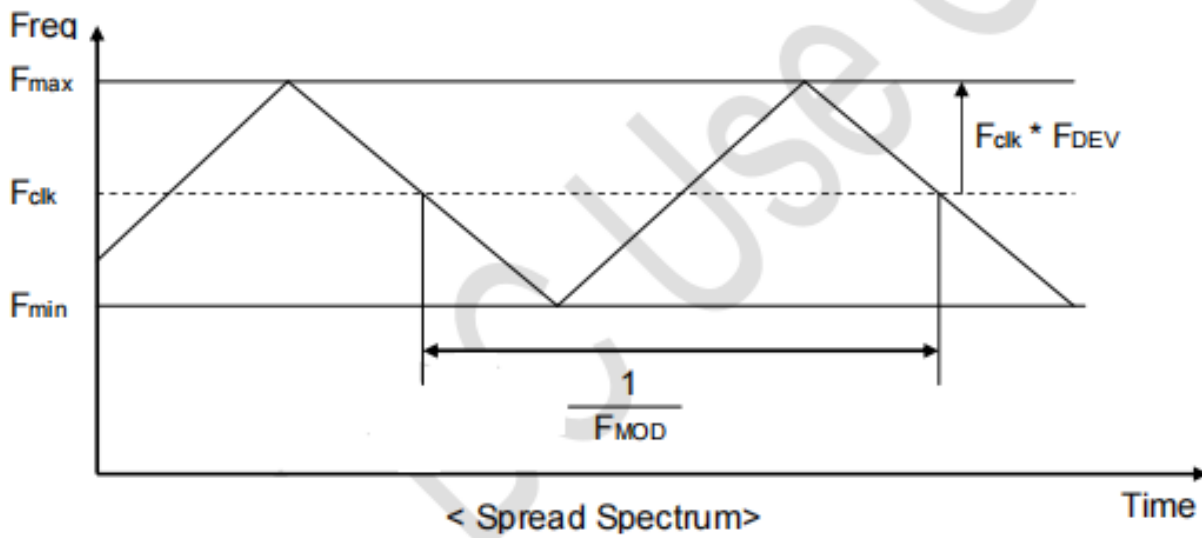
#### LVDS Signal Waveform:

Use RxOCLK- & RxOCLK+ as example.



**b. AC Characteristics:**

Symbol	Description	Min	Max	Unit	Remark
$F_{DEV}$	Maximum deviation of input clock frequency during Spread Spectrum	-	$\pm 3$	%	
$F_{MOD}$	Maximum modulation frequency of input clock during Spread Spectrum	-	200	KHz	



$F_{clk}$ : LVDS Clock frequency

### 3.4.5 Input Timing Specification

It only support DE mode, and the input timing are shown as the following table.

Symbol	Description		Min.	Typ.	Max.	Unit	Remark
Tv	Vertical Section	Period	1092	1130	1818	Th	
Tdisp (v)		Active	1080	1080	1080	Th	
Tblk (v)		Blanking	12	50	738	Th	
Fv		Frequency	50	60	76	Hz	
Th	Horizontal Section	Period	1034	1050	1100	Tclk	
Tdisp (h)		Active	960	960	960	Tclk	
Tblk (h)		Blanking	74	90	140	Tclk	
Fh		Frequency	55	68	91	KHz	<b>Note 3-3</b>
Tclk	LVDS Clock	Period	10.6	14.0	17.7	ns	1/Fclk
Fclk		Frequency	56.5	71.2	94.0	MHz	<b>Note 3-4</b>

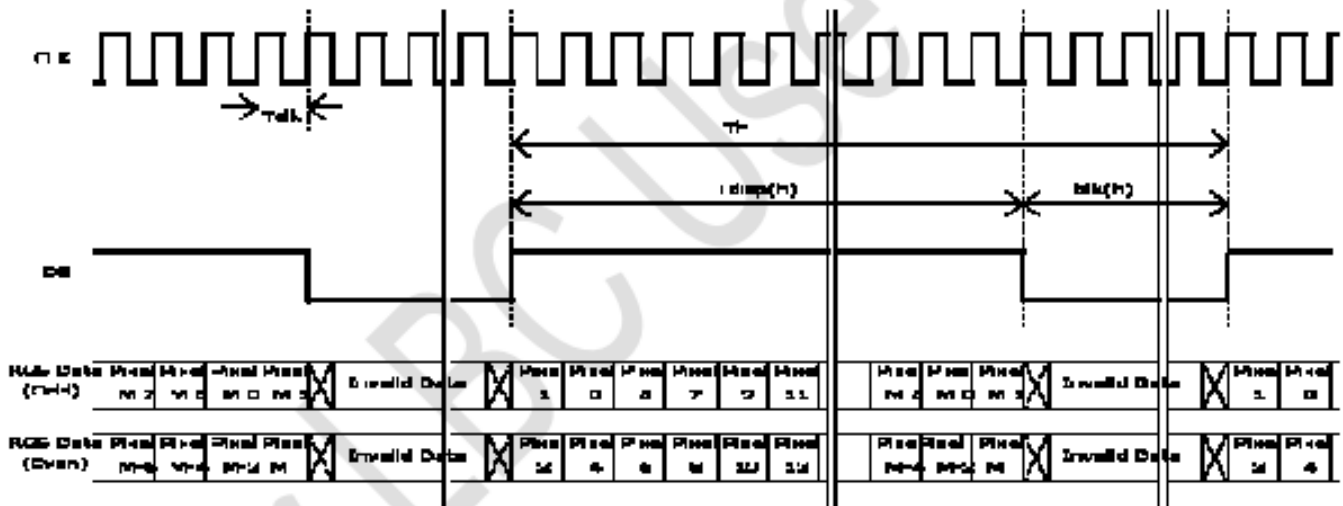
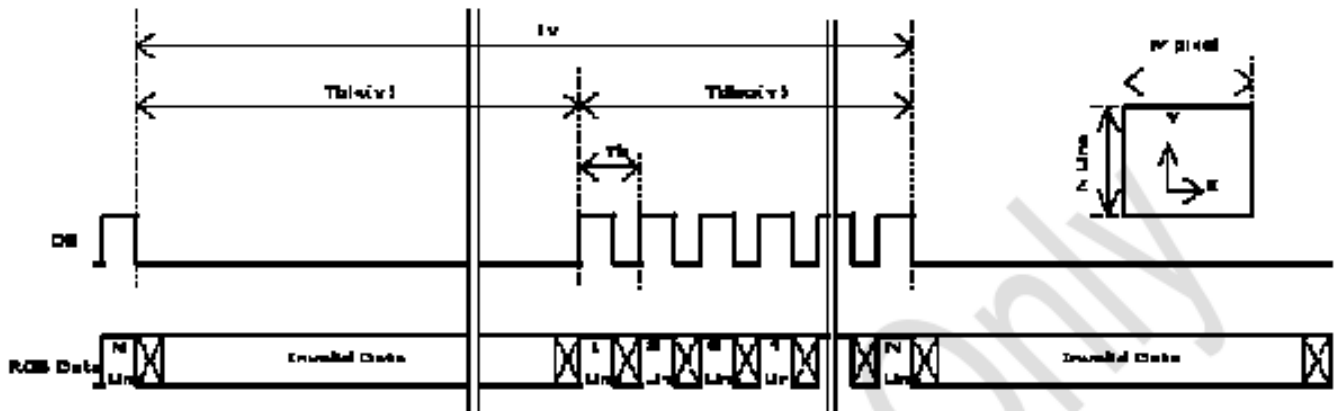
**Note 3-3:** The equation is listed as following. Please don't exceed the above recommended value.

$$\begin{aligned} Fh (\text{Min.}) &= Fclk (\text{Min.}) / Th (\text{Min.}); \\ Fh (\text{Typ.}) &= Fclk (\text{Typ.}) / Th (\text{Typ.}); \\ Fh (\text{Max.}) &= Fclk (\text{Max.}) / Th (\text{Min.}); \end{aligned}$$

**Note 3-4:** The equation is listed as following. Please don't exceed the above recommended value.

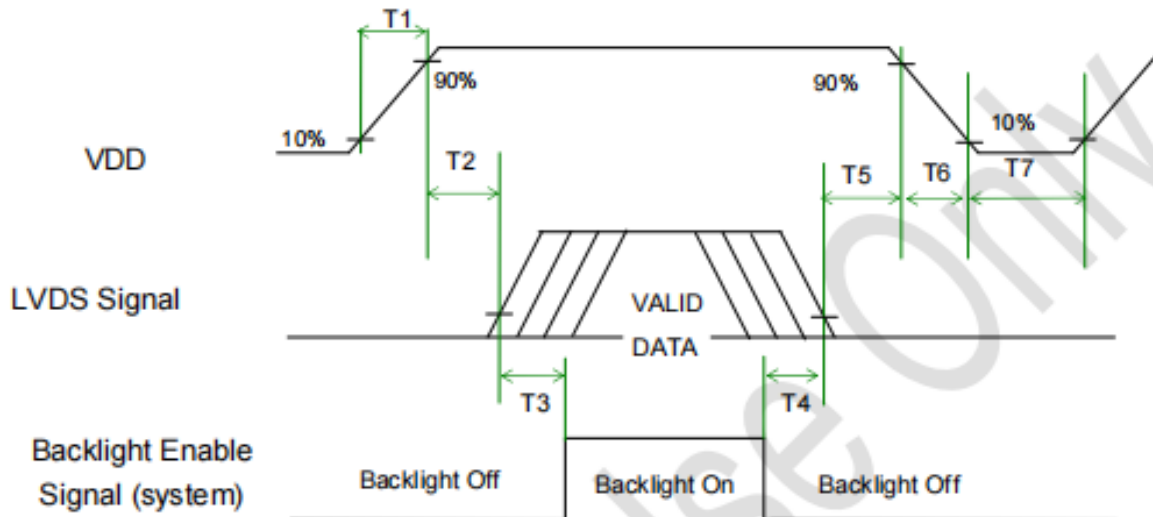
$$\begin{aligned} Fclk (\text{Min.}) &= Fv (\text{Min.}) \times Th (\text{Min.}) \times Tv (\text{Min.}); \\ Fclk (\text{Typ.}) &= Fv (\text{Typ.}) \times Th (\text{Typ.}) \times Tv (\text{Typ.}); \\ Fclk (\text{Max.}) &= Fv (\text{Max.}) \times Th (\text{Typ.}) \times Tv (\text{Typ.}); \end{aligned}$$

### 3.4.6 Input Timing Diagram



### 3.5 Power ON/OFF Sequence

VDD power, LVDS signal and backlight on/off sequence are as following. LVDS signals from any system shall be Hi-Z state when VDD is off.



Power Sequence Timing

Symbol	Value			Unit	Remark
	Min.	Typ.	Max.		
T1	0.5	-	10	[ms]	
T2	0	-	50	[ms]	
T3	500	-	-	[ms]	
T4	100	-	-	[ms]	
T5	0		50	[ms]	<b>Note 3-5</b> <b>Note 3-6</b>
T6	0	-	150	[ms]	<b>Note 3-6</b>
T7	1000	-	-	[ms]	

**Note 3-5 :** Recommend setting T5 = 0ms to avoid electronic noise when VDD is off.

**Note 3-6 :** During T5 and T6 period , please keep the level of input LVDS signals with Hi-Z state.

#### 4 Reliability Test

AUO reliability test items are listed as following table. (*Bare Panel only*)

Items	Condition	Remark
Temperature Humidity Bias (THB)	Ta= 50°C , 80%RH, 300hours	
High Temperature Operation (HTO)	Ta= 50°C , 50%RH, 300hours	
Low Temperature Operation (LTO)	Ta= 0°C , 300hours	
High Temperature Storage (HTS)	Ta= 60°C , 300hours	
Low Temperature Storage (LTS)	Ta= -20°C , 300hours	
Thermal Shock Test (TST)	-20°C/30min, 60°C/30min, 100 cycles	<b>Note 4-1</b>

**Note 4-1:** a. A cycle of rapid temperature change consists of varying the temperature from -20°C to 60°C, and back again. Power is not applied during the test.  
 b. After finish temperature cycling, the unit is placed in normal room ambient for at least 4 hours before power on.

Note : Please refer to the mechanical drawing

